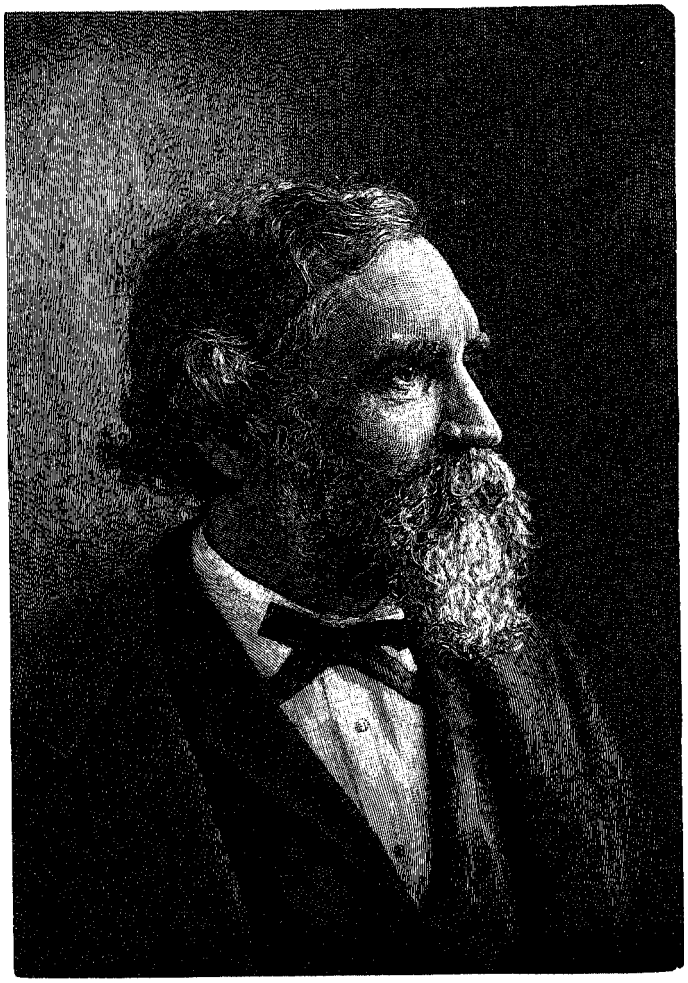

SAMUEL BOWLES